

What is claimed is :

1. A filled article comprising a non-clustered, blown  
5 fiber having a denier per filament of 3 or less, — —  
characterized by a curvilinear crimp structure and a  
staple pad friction less than 0.260.
2. The filled article of claim 1, wherein the fibers  
10 have a cut length in the range of 0.5" to 2.0"
3. The filled article of claim 1, wherein the denier  
per filament is 2.5.
- 15 4. The filled article of claim 2, wherein the denier  
per filament is 2.5.
5. The filled article of claim 4, wherein the filled  
article is a comforter.